

Date: Tuesday, 11/13/2007 1:26:41 PM
User: Kim Johnston

Process Sheet

Customer:	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LUG
Job Number	: 35662		
Estimate Number	: 10338		
P.O. Number	: N/A	Part Number	: D2657
This Issue	: 11/13/2007 S.O. No. : N/A	Drawing Number	: D2657 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: A
Previous Run	: 35600A	Material	: N/A
		Due Date	: 11/30/2007
Written By	:	Qty:	76
Checked & Approved By	:	Um:	Each
Comment	: Est Rev: A New Issue 05-11-07 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M1010B0750X02500	ASTM A21 Steel .75"x2.5"
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Comment: Qty.: 0.1925 f(s)/Unit Total : 19.2465 f(s)
Material: ASTM A36 steel bar 2.50" x 0.75" thick
(M1010-B0.750 x 02.500)
Batch 106273

76

85 07/11/13

2.0	BAND SAW	BAND SAW
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Comment: BAND SAW
Cut blanks: 2.200" long

88 07/11/13

3.0	PG	PURCHASING
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Comment: ISSUE P.O. 5040
METEC
1-Machine per Dwg D2657 REV. A
2-Debur

0207/11/14

76

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
RECEIVE AND INSPECT FOR TRANSIT DAMAGE
ENSURE C OR C ATTACHED

7/12/17 (76x) 54

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: D Date: 07/12/21
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LUG

Job Number: 35662

Part Number: D2657

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC6

DIMENSIONAL CHECK



counts

Comment: DIMENSIONAL CHECK

6 2/12/17 (x70)

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WS

FC 07/12/21 (70)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



(70)

Comment: FINAL INSPECTION/W/O RELEASE

12/21/21

Job Completion



2007/12/21

U

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

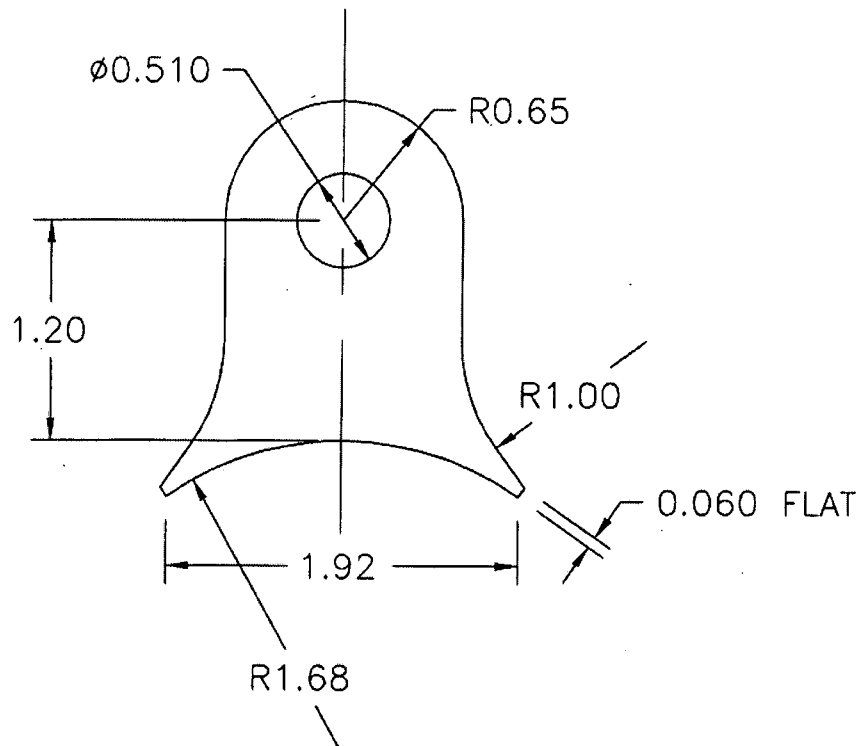
NOTE: Date & initial all entries



DART

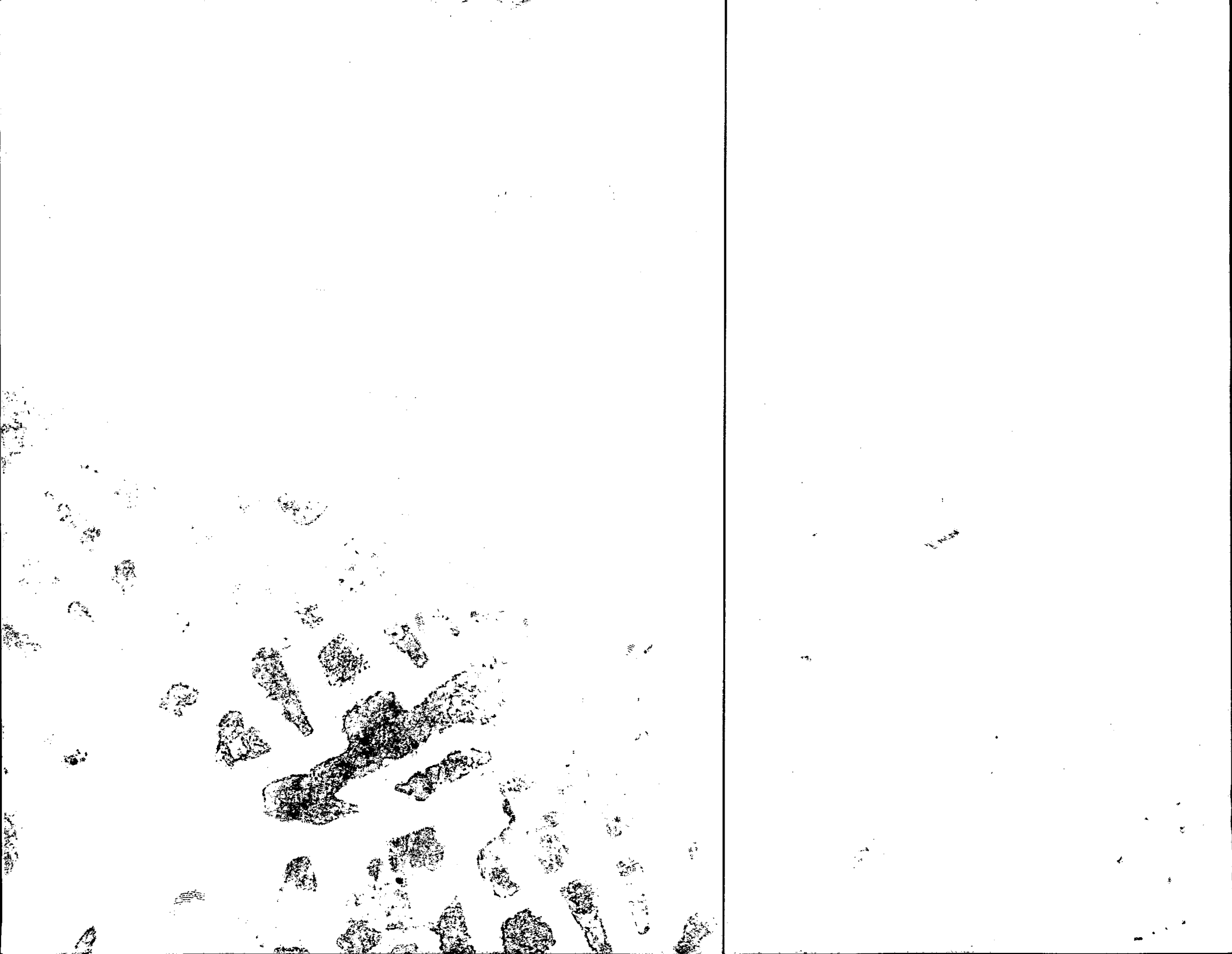
DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2657	REV. A SHEET 1 OF 1
DATE 97.11.03		TITLE LUG	SCALE 1:1
A	97.11.03	NEW ISSUE	

RELEASED
97/11/07 DS



BREAK ALL SHARP CORNERS ~~0.010 TO 0.020~~
MATERIAL: ASTM A36 STEEL 0.375 THICK
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
PART IS SYMMETRIC ABOUT CENTER-LINE

0.063
#00.04.05
SHOP COPY
REVIEWED BY
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35662



**CERTIFICATE OF CONFORMITY**

SOLD TO: *Att. Chantal*
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
70	D2657	Lug B35662	5040
89	D2591	Lug B35659	5040

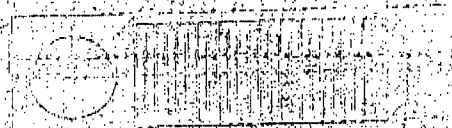
MATERIAL: supplied by DART M1010B0750X02500 M106273

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Shigi Walz
Shigi Walz

Vankleek Hill, December 14, 2007





1

Description	Unit	Ordered quantity	Shipped quantity	Backorder quantity
D2657 Lugs B35662	Each	76	70	
D2591 Lug in steel B35659	Each	90	89	
Please note the new prices for both items				

Thank you for your order!